



Green Concrete Using Waste Rubber Tyre Particles

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Abstract

Concrete is perhaps the most often utilized construction material, in which cement and aggregate are unavoidable to manufacture. So, the use of excessive aggregate may lead to higher prices as a requirement of natural resources being costly. Solid waste management is attracting considerable interest these days. Different types of solid waste, such as waste tyres, have become a source of concern because they are not biodegradable nature. In many industries, for instance thermal power plants. The large proportion of discarded tyre rubber is converted into fuels, Cement furnaces, brick furnaces etc. Sadly, such use is not environmentally friendly and highly demanding, but it is costly. As a result, use of such leftover tyre rubber in making concrete was deemed to be an additional method of waste disposal. This type of garbage is intended to safeguard the environment. Attempt made in this analysis to classify the different properties mandatory for the creation of concrete mix with rough tyre rubber particles to be used as aggregate in a systematic manner. As part of this project, the M20 grade concrete was selected as the reference concrete specimen. In place of traditional coarse aggregate, rubber tyre granules in the form of cementitious material are employed.

Keywords

Green Concret, waste rubber tyre particles, cement, solid waste

1. Introduction

The estimation is that there are about 270 million trash tyres in the world. 1 million tones are manufactured in India every year. Over 300 million scrap tyres have been piled up. These stockpiles affect a higher risk of fire danger, which is highly hazardous. It occurs because of lightning, spontaneous combustion, lack of treatment. Another cause, too. Health threat that includes diseases caused by rodent and mosquito infestation and atmospheric emissions. Various landfills deny considering new tyres since they are environmentally harmful and non-biodegradable.

Concrete with crumb rubber could be utilized in regions where distortion is required or where surface hardness is more important, such as bridge barricades and road foundations. Apart from that, the Reversible elasticity of rubberized concrete



properties are also used as a tolerable substance in minimizing the damping properties like structural vibrations under impact effects.

2. Objectives

Utilization of discarded Rubber Tires in a manner that is not detrimental to the environment. To evaluate the extent of possible replacement of Coarse Aggregate with Tyre particle in concrete and comparing its properties with that of traditional concrete. Decreases the number of coarse aggregate required in aggregate again for construction of pavements, constructions, and train station pavements in order to minimize the project's overall cost and to prevent the degradation of natural resources used to obtain coarse aggregate.

3. Materials and its Properties

3.1. Cement

Cement from an overall perspective are glue and strong materials which are equipped for holding together particles of strong matter into a minimal sturdy mass. For structural designing works, they are confined to calcareous cement containing mixtures of lime as their main Constituent, its essential capacity being to tie the fine (sand) and coarse total Particles together. Cement utilized in development industry might be named water powered and non-pressure driven. The last doesn't set and solidify in water, for example, non-pressure driven lime, or which are unsteady.

3.2. Fine Aggregate

Sand is essentially quartz whereas clay is made of many other chemically active minerals like kaolinite, etc. Sand between 4.75mm and 0.150mm in size is called fine aggregate and is used for making concrete, mortar and plaster. It's also employed in filling under floor basement. For economy in construction, as far as possible local sand, fit for the particular use, should be used. Otherwise, transport expense will be a major part of the cost of the sand. Natural sand is available from local rivers beds or pits. Due to increased constructional activity, natural sand is becoming more difficult to get and in cost also. As a result, the quest for sustainable resources for use in building is a major study topic.

3.3. Coarse Aggregate

Coarse Aggregate is a widely used and vital structural construction material. Aggregate is vital component parts of the concrete. Coarse Aggregates gives volume to the Concrete. Coarse Aggregates in concrete provides body and strength to the concrete and acts as a filler material which will give the homogeneous mass of the concrete. Coarse aggregates are used in every construction project which includes the construction of roads, Buildings, Railway Tracks etc.

3.4. Water

Water is an important component of concrete because it plays an active role within chemical process that turns cement into concrete. Water should be of excellent quality for investigations and building sites since it aids in the formation of the strength-giving cement gel.

3.5. Rubber Tyre

Rubber fibre acts as a binding agent, reducing the risk of cracking greatly. The tyres are carefully shredded before being mixed into the concrete. 0.35 percent of the tyre's fibres make up the optimum combination. While this procedure has been utilized in

the past to make asphalt roads, when utilized in a concrete mix, the rubberized threads make the concrete more robust and long-lasting. Tyre rubber aggregate which are about approx. Thirty cm long waste tyre rubber fragments are accumulated from the small store; the parts were treated with soap water and washed with water. After exposure to air under the sun while in open spot, all sides of the tyre is rubbed with a strong wire brush to make the surfaces as rugged as can be achieved by hand. Car tyres are distinct from truck tyres when it comes to constituent materials. The main advantage of more durable construction is the decreased level of breaking of concrete structures, highways, or bridges. It is also important to consider the usage of reprocessed synthetic rubber tyres to improve the sturdy condition of the construction. Otherwise most scrap tyres will end up in a landfill. It is said that up to three billion kilograms of tyres will be recycled per year, compared to about six billion cubic meters of concrete being used. If this is the case, silicone fibers from recycled tyres can be used in all concrete mixtures.

3.6. Concrete

Concrete is building material made up of cement, fine aggregates (sand) and rough aggregates combined with water that solidifies and strengthened over time. The kind of cement, portland cement, extensively used in the production of concrete. For the design of structures, concrete is utilized in production of foundations, columns, pillars, slabs and other load bearing components. Materials are combined in particular quantities in order to achieve the necessary intensity. Mix strength is defined as M5, M10, M15, M20, M25, M30, etc. where M stands for Mix and 5, 10, 15, etc. as their strength in kn/m^2 .

The proportion of cement and water plays an important function, which affects different properties for example workability, strength, and longevity. Adequate water cement ratio is essential for the advancement of functioning concrete. When the water is combined with the ingredients, the cement responds to the water along with the hydration reaction begins. This reaction allows the ingredients to create a strong matrix that ties the materials together in a tough stone-like material.

Concrete can be poured in any shape. As it is a plastic substance in a fresh condition, several varieties and sizes of shapes or shapes are used to have different shapes, such as rectangle, circular, etc. Various structural elements, such as beams, slabs, bases, columns, lintels, etc., are made of concrete.

4. Methodology

The technique utilised in this research began with a thorough examination of all natural resources, including cement (PPC grade 43), stone dust, and crushed rock, to guarantee that the worth of the goods to be used is good and acceptable.

After testing of raw materials, cubes of dimensions 150mmx150mmx150mm were casted. For each mix 3 cubes were casted which will be then cured and tested at 7, 14 and 28 days to determine the compressive strength. Our aim is to be get high strength after 28 days which is nearer to 20 N/mm². After all assessment findings are compiled and noted, the results were analysed for the best performing mix.

- Determining the best quantity of tyre particles which could be induced into the concrete by trying different ratios (5% replacement, 10% replacement and 15% replacement).
- Testing of raw materials to ensure good quality of materials.
- Performing compressive test on each mix and analyzing their results.
- Performing Adhesion test on the mix which qualifies compressive strength test.
- Comparison between cost of conventional mortar and the mortar mix which contains waste plastic in it.

5. Observation

- . Note: All samples are calculated with respect to cement of grade 43

- Standard cube of 150 mm is used.
- 9 cubes casted for testing at 7, 14, 28 days.
- For 20 N/mm² strength of ratio 1:1.5:3 (Strength Type: HIGH).

Table 1. MIX RATIO PROPORTIONS

MIX NO.	CE- MENT(KG)	FINE AGGREGATE (KG)	COARSE AGGREGATE (KG)	TYRE PARTICLES (KG)
01(5% plastic replacement)	4.11	6.7	12.2	.6
02 (10% replacement)	4.11	6.7	11.6	1.2
03 (15% replacement)	4.11	6.7	11	1.8

6. Conclusion and Results

There was decrease in strength but that is acceptable in case of pavements and other construction purposes. Thus, waste rubber tyre particles can be used to make concrete which is an environmentally efficient way of disposing of rubber tyre. The compressive strength is measured of the cubes will be calculated by dividing the axial load that has been applied the most to the cubes during the test by the area of cross section, the mean dimensions of the section are used for calculation and shall be expressed to the nearest 0.5 N/mm².

Table 2. SPECIFICATIONS OF CUBES AND CURING

SR. NO	PERCENTAGE OF PLASTIC	AGE OF SPECIMEN	CURING CONDITION
1	5%	7days	Good
2	5%	14days	Good
3	5%	28days	Good
4	10%	7days	Good
5	10%	14days	Good
6	10%	28days	Good
7	15%	7days	Good
8	15%	14days	Good
9	15%	28 days	Good

The average compressive strength of the sample of mortar after 28 days is found to be 17.6 N/mm².

Based on the findings, the study concludes that:

1. Rubber tyre particles can be replaced with coarse aggregate to make concrete.
2. There was no big effect on properties of concrete.
3. Cost can be reduced using tyre particles.

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